BERSA U.S.A.

2026 MODELS

TECHNICAL MANUAL FOR OPERATION AND MAINTENANCE OF SILENCER MODEL

Model

B45

B45

FROM BERSA USA

revised 10_26

bersausa.com

BERSA USA Limited Lifetime Warranty for Silencers

BERSA USA warrants to the original purchaser ("Purchaser") of a new Silencer from BERSA USA that such Silencer shall be free from defects in material and workmanship for the duration of time that the Purchaser originally owns that Silencer. BERSA USA, in its sole discretion, shall repair or replace the Silencer if the Purchaser submits a valid warranty claim in accordance with these instructions. If BERSA USA opts to replace the Silencer, BERSA USA will keep the Silencer that it replaces.

The Purchaser's remedies under this warranty are limited to repair or replacement of the Silencer; BERSA USA will not provide cash, credit, or refund. BERSA USA does not warrant against any type of defect to the Silencer that BERSA USA did not cause, including but not limited to defects or failures arising out of:

1. Failure to provide proper care and maintenance,
2. Accidents, abuse, or misuse,
3. Silencer obstruction,
4. Hand loaded, reloaded, or improper ammunition,
5. Unauthorized adjustments, repairs, or modifications, or
6. Normal wear and tear.

Additionally, BERSA USA EXCLUDES AND WILL NOT PAY INCIDENTAL OR CONSEQUENTIAL DAMAGES UNDER THIS WARRANTY. THIS WARRANTY ALSO EXCLUDES ANY OTHER WARRANTIES,TO INCLUDE IMPLIED WARRANTIES. Furthermore, no individual or entity other than BERSA USA possesses the authority to alter the obligations, limitations, disclaimers, or exclusions under this warranty. BERSA USA's obligations under this warranty shall not apply to the extent that any law, regulation, or other governmental requirements prohibits the repair, replacement and, or, return of a Silencer to the person who shipped the Silencer to BERSA USA.

The Purchaser, in order to achieve eligibility under this warranty, must be able to produce, on request,Purchaser's original sales receipt for the Silencer that clearly indicates that Purchaser is the original purchaser at retail. The Purchaser, upon discovering a defect in material or workmanship in the silencer, shall contact BERSA USA at 770-925-9988 or techinfo@advanced-armament.com Upon receiving the Purchaser's correspondence or phone call, BERSA USA shall provide instructions to the Purchaser governing the manner in which to return the Silencer for repair or replacement.

Repair Policy

Should the silencer require repair or modification, the owner should contact BERSA USA Customer Service to secure a Return Merchandise Authorization (RMA). Once the customer has the RMA, they may then ship the silencer insured to BERSA USA for evaluation and repair, along with a photocopy of the approved form proving ownership and a brief letter detailing the customer's concerns and contact information.

Manufacturer's Disclaimer

BERSA USA. shall not be responsible in any manner whatsoever for physical injury or property damage stemming from criminal or negligent misuse, improper or careless handling, unauthorized modifications, defective, improper hand-loaded or reloaded ammunition, neglect, or other influences beyond our direct and immediate control. If you do not understand the instructions and recommendations in this manual, contact BERSA USA. at 770-925-9988 for clarification

Table of Contents

The Ten Commandments of Firearm Safety	P.1
General description	P.2
Installing your B45 on a host firearm	P.3
Verifying secure installation of your B45	P.5
Removing your B45 from a host firearm	P.5
Configuring your B45 for compact use	P.6
Configuring your B45 for full-size use	P.7
Disassembling your B45 A.S.A.P.™. System	P.7
Cleaning/maintaining the A.S.A.P. System	P.8
Baffle stack removal and maintenance	P.10
Cleaning your baffle stack, tube, and front module	P.11
Reassembling your B45	P.13
Installing the A.S.A.P. System	P.16
Using your B45 with an artificial environment	P.16
Using your B45 on fixed-barrel host-firearms	P.18
O-ring guide.	P.18

THE TEN COMMANDMENTS OF FIREARM SAFETY

1. Always keep the muzzle pointed in a safe direction.
2. Firearms should be unloaded when not actually in use.
3. Do not rely on your firearm's safety.
4. Be sure of your target and what is beyond it.
5. Only use ammunition that exactly matches the markings on your firearm.
6. If your firearm fails to fire when the trigger is pulled, handle with care.
7. Always wear eye and hearing protection when shooting.
8. Be sure the barrel is clear of obstructions before shooting.
9. Do not alter or modify your firearm and have it serviced regularly.
10. Learn the mechanics and handling characteristics of your firearm.

READ YOUR FIREARM'S INSTRUCTION MANUAL.

WARNING! Failure to follow the instructions and recommendations set forth in this manual can create a potentially dangerous situation for the user and surrounding personnel, and possibly leading to property damage, personal injury and/or death.

WARNING! Never install or remove a silencer onto or from a host firearm that you have not verified to be completely unloaded and rendered safe. Installing or removing a silencer onto or from a loaded firearm may lead to property damage, personal injury and/or death.

WARNING! Always wear eye protection when discharging a firearm equipped with a silencer. Discharging a firearm without wearing eye protection may lead to property damage, personal injury and/or death.

WARNING! The B45 is designed for use on modern pistols and long guns in serviceable condition. It is the user's responsibility to insure the intended host firearm is in serviceable condition. Using a B45 on firearms that are not in serviceable condition can lead to property damage, personal injury and/or death.

WARNING! The barrel threads must be properly machined to allow proper attachment of a B45 silencer. The use of an improperly threaded barrel with a silencer may lead to property damage, personal injury and/or death. Barrel threading guides are available on the BERSA USA website at www.advanced-armament.com.

WARNING! The bore through your B45 silencer must align concentrically with the bore of the barrel to which it is mounted. A mismatch of the silencer and barrel bore may lead to property damage, personal injury and/or death.

WARNING! Discharging silenced firearms can make airborne and/or deposit lead and other substances around, on and in the silencer. Using, handling and/or cleaning a silencer may result in exposure to lead and other substances known to cause birth defects, reproductive harm, cancer and other serious physical injury. Have adequate ventilation at all times and wash hands thoroughly after exposure.

CAUTION! Silencers can become extremely hot while the host firearm is being discharged. After shooting, allow the silencer to reach ambient temperature before attempting to remove the silencer from the firearm. If removal is necessary prior to the silencer cooling to ambient and/or the tightness of the silencer on the host firearm barrel must be verified, the use of heat-resistant gloves is mandatory. Handling a hot silencer without heat-resistant gloves may lead to skin burns and/or personal injury.

GENERAL DESCRIPTION

Congratulations! You are now the proud owner of the only high-perfor-mance .45 AUTO silencer available in the marketplace today that enables users to quickly, easily, and without tools, configure the length of the si-lencer to suit your requirements. In seconds, you can configure the B45 as a full-size, 8" silencer for the utmost in sound reduction, or as a compact 5.8" model when overall system size is a consideration. The B45 is designed for use on modern centerfire host firearms chambered in .45 AUTO. Please take a few minutes to read through this technical manual and familiarize yourself with the details on the proper use and maintenance of your B45 silencer.

The B45 enables reliable semi-automatic operation on most contemporary locked-breech host pistols through the use of AAC's A.S.A.P. System. A variety of A.S.A.P. accessory pistons are available to accommodate the majority of muzzle threads found on popular .45 AUTO host pistols in today's marketplace. Additionally, a fixed barrel spacer and three-lug adapter are available separately for adapting the B45 for use on fixed (non-moving) barrel, carbines and hosts that are equipped with a 3-lug barrel machined to original H&K specifications.

The "HD" component of the B45 refers to the inclusion of theall-stainless construction of the A.S.A.P. System and the five baffles in themain body of the silencer. The all-stainless A.S.A.P. System uses the largerformat pistons from the Ti-RANT 45, which enables users to employ the B45 with the available 5/8-24 Adapter on host firearms chambered in 300 AAC BLK for the purposes of firing SUBSONIC ammunition.

Although the B45 was designed primarily for use with .45 AUTO ammunition, it can also be used with other ammunition calibers that include identical or lesser (a) bullet diameter, and (b) power level

WARNING! Do not use this silencer with ammunition (a) that includes a projectile with a greater diameter than the diameter of the projectile for .45 AUTO ammunition, or (b) a power level greater than that of .45 AUTO standard pressure (Not +P or +P+) ammunition. The use of ammunition with a projectile with a greater diameter than the di-ameter of the projectile for .45 AUTO ammunition, or a power level greater than that of .45 AUTO standard pressure ammunition may lead to property damage, personal injury and/or death.

WARNING! Only fire SUBSONIC 300 AAC BLK ammunition through your B45 silencer with the 5/8 x 24 Adapter installed. Firing supersonic centerfire rifle ammunition of any caliber through your B45 silencer can damage the silencer and may cause property damage, personal injury and/or death.

INSTALLING YOUR B45 ON A HOST FIREARM

1. Always keep the firearm pointed in a safe direction.

2. Render the firearm safe by removing the magazine, completely unloading

the firearm (chamber and magazine) and engaging the safety to the "SAFE" position See the firearm's owner's manual for detailed instructions.

3. Remove the thread protector from the muzzle, if present.

4. Inspect the muzzle threads to verify they are clean and undamaged.

WARNING! Never attempt to attach a B45 silencer to muzzle threads that are dirty or damaged, as this may lead to property damage, personal injury and/or death.

5. Inspect the threads in the rear of the B45 to verify they are clean and undamaged.

WARNING! Never attempt to attach a B45 silencer with dirty or damaged threads to a firearm, as this may lead to property damage, personal injury and/or death.

6. Look through the silencer from the rear to insure the bullet path through the silencer is unobstructed.

WARNING! Never use a silencer with an obstructed bore, as this may lead to property damage, personal injury and/or death.

WARNING! Never use a silencer with an obstructed bore, as this may lead to property damage, personal injury and/or death.

7. Examine the silencer for any signs of damage.

NOTE: All A.S.A.P. pistons are marked with the thread size and pitch of the threads on the rear of the piston shaft as well as a directional arrow indicating the direction of rotation to properly install the silencer on the host firearm muzzle threads. See Figure 1.

8. Carefully screw the silencer onto the host firearm's muzzle threads in

the "ON" direction indicated on the piston. See Figure 2.

Figure 1

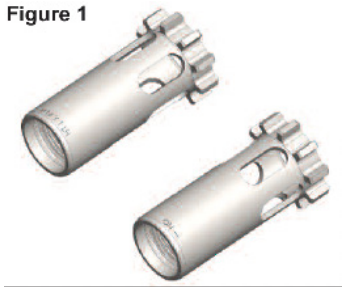
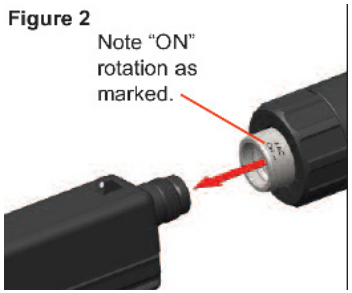


Figure 2



9. Tighten the silencer by hand in the direction indicated on the piston with sufficient torque to keep the silencer securely threaded onto the barrel during operation.

WARNING! It is the responsibility of the user to insure the silencer stays securely threaded to the barrel of the host firearm during use. Failure to insure the silencer stays securely threaded to the host firearm may lead to property damage, personal injury and/or death.

VERIFYING SECURE INSTALLATION OF YOUR B45

CAUTION! Silencers can become extremely hot while the host firearm is being shot. Heat-resistant gloves must be worn when verifying the security of the installation of a B45 silencer on the host firearm. Handling a hot silencer without heat-resistant gloves may lead to skin burns and/or personal injury.

1. Always keep the firearm pointed in a safe direction.
2. Render the firearm safe by removing the magazine, completely unloading the firearm and engaging the safety to the "SAFE" position. See the firearm's owner's manual for detailed instructions.
3. Securely tighten the silencer onto the host firearm's muzzle threads in the "ON" direction indicated on the piston. See Figure 2.

REMOVING YOUR B45 FROM A HOST FIREARM

1. Always keep the host firearm pointed in a safe direction.
2. Render the firearm safe by removing the magazine, completely unloading the firearm and engaging the safety to the "SAFE" position. See the firearm's owner's manual for detailed instructions.
3. Verify the silencer is at ambient temperature. If the silencer is hot, allow it to cool.

CAUTION! Never handle a hot silencer without heat-resistant gloves, as this may lead to skin burns and/or personal injury.

4. Unscrew the silencer from the host firearm's muzzle threads in the opposite of the "ON" direction indicated on the piston. See Figure 3.

Figure 3 Unscrew in *opposite* direction of "ON" rotation arrow.



CONFIGURING YOUR B45 FOR COMPACT

WARNING! Only perform configuration procedures on silencers that are not mounted to a firearm. Attempting to configure a silencer mounted to a host firearm could lead to property damage, personal injury and/or death.

1. If the silencer is mounted to a host firearm, remove it. See "Removing your B45 from a host firearm".

WARNING! Never use a silencer with an obstructed bore, as this may lead to property damage, personal injury and/or death.

2. Grasp the silencer around the gripping surface and unscrew and remove the front end cap. See Figure 3.

3. Grasp the silencer around the main tube body and unscrew and remove the front module. See Figure 4.

4. Thread the front end cap fully into the main tube body and tighten securely. See Figure 5.

CONFIGURING YOUR B45 FOR FULL-SIZE USE

WARNING! Only perform configuration changes on silencers that are not mounted to a firearm. Attempting to configure a mounted silencer could lead to property damage, personal injury and/or death.

1. If the silencer is mounted to a host firearm, remove it. See "Removing your B45 from a host firearm".

2. Unscrew and remove the front end cap from the main tube body. See Figure 7.

3. Thread the front module fully into the main tube body and tighten securely. See Figure 8.

4. Thread the front end cap fully into the front module and tighten securely. See Figure 9.

Figure 4

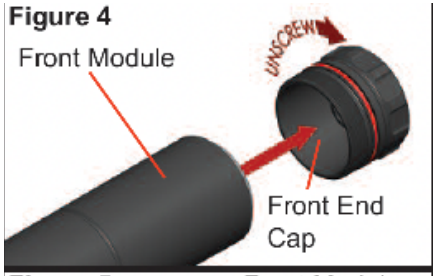


Figure 5

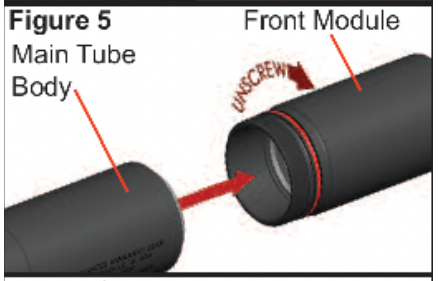


Figure 6

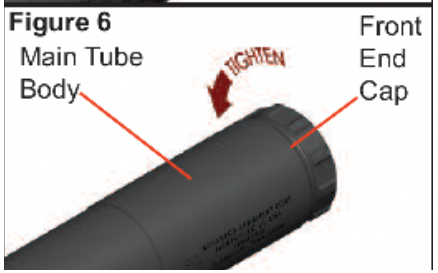


Figure 7

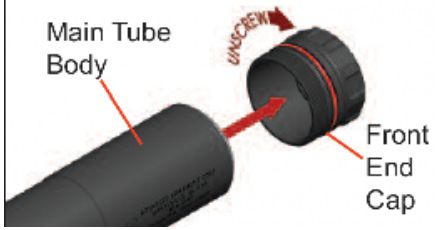


FIGURE 9



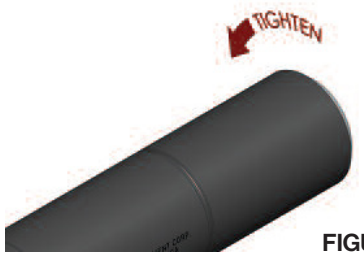


FIGURE 8

FIGURE 10



DISASSEMBLING YOUR B45 A.S.A.P.

The A.S.A.P. System can be quickly and easily disassembled for cleaning, maintenance, or to simply swap one piston for another with a different barrel interface thread. It is recommended that users disassemble and clean the A.S.A.P. System after every range visit, after 500 rounds of regular use, or after 250 rounds of use with an artificial environment, whichever comes first. See the "Using your B45 with an Artificial Environment" section for more information on artificial environments.

WARNING! Only perform disassembly, cleaning, and maintenance procedures on silencers that are not mounted to a firearm. Attempting to clean or perform maintenance on a mounted silencer could lead to property damage, personal injury and/or death.

1. If the silencer is mounted to a host firearm, remove it. See "Removing your B45 from a host firearm".

2. Unscrew and remove the lock ring from the main tube body. See Figure 10.

3. Press the rear of the piston shaft forward to remove the piston from the piston housing. See Figure 11.

4. Remove the driving spring from the piston housing. See Figure 12.

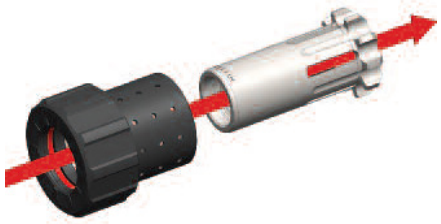


FIGURE 11

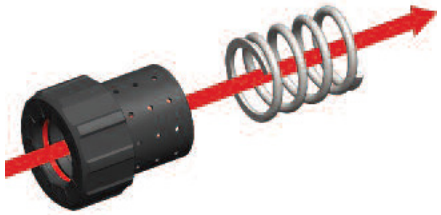


FIGURE 12

CLEANING/MAINTAINING THE A.S.A.P. SYSTEM

WARNING! Only perform disassembly, cleaning, and maintenance procedures on silencers that are not mounted to a firearm. Attempting to clean or perform maintenance on a mounted silencer could lead to property damage, personal injury and/or death.

WARNING! Only use solvents in a well-ventilated area away from open flames. Unsafe use of solvents may lead to property damage, personal injury and/or death.

WARNING! Always wear protective gear, such as eye protection and solvent-resistant gloves when working with any solvent. Unprotected exposure to solvents may lead to property damage, personal injury and/or death

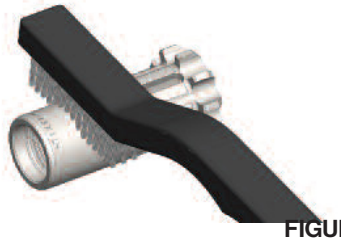


FIGURE 13

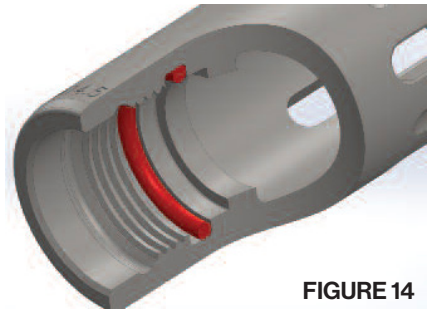


FIGURE 14

1. Using a plastic bristle brush and solvent, clean the exterior of the piston of any accumulated carbon. See Figure 13.

2. Some pistons have O-rings adjacent to the threads in the socket at the rear of the piston. These O-rings grip sections of the host firearm muzzle and lower the potential for the silencer to inadvertently unscrew during use. Figure 14 shows the location of one such O-ring, shown colored red for clarity. If the O-ring appears worn or damaged, replace it. See the O-ring fitment guide at the end of this manual for replacement O-ring procurement information.

3. Using a plastic bristle brush and solvent, clean the bore and the exterior of the A.S.A.P. piston housing. See Figure 15. NOTE: Stubborn deposits may require the use of a solvent-moistened piece of ScotchBrite cloth to remove.

WARNING! Do not use sandpaper or emery cloth to clean any part of a B45 silencer. Abrasives more aggressive than ScotchBrite may damage the precision contact surfaces of the piston, piston housing, and rear cap, resulting in friction that can lead to malfunctions of the B45 silencer and host firearm. A malfunctioning silencer and/or host firearm is a dangerous situation that can lead to property damage, personal injury and/or death.

WARNING! All traces of solvent must be allowed to evaporate prior to reassembling the A.S.A.P. System. Failure to remove all traces of solvent from the A.S.A.P. System prior to use may lead to property damage, personal injury and/or death.

FIGURE 15

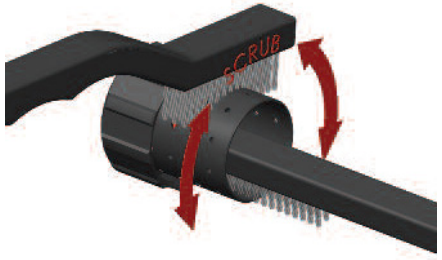


FIGURE 16

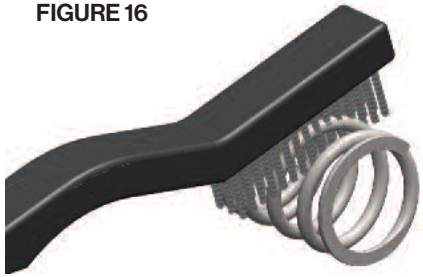




FIGURE 17

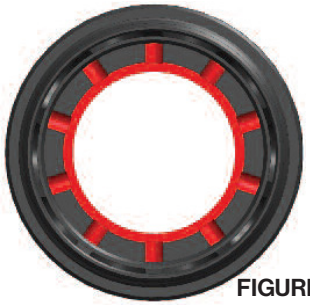


FIGURE18

4. Inspect the O-ring located in the bore of the piston housing. The O-ring is shown colored red in Figures 11 and 12. If it is worn or damaged, replace it. NOTE: See the O-ring fitment guide at the end of this manual for replacement O-ring procurement information.

5. Using a plastic bristle brush and solvent, clean the driving spring of any loose material or carbon buildup. See Figure 16.

6. Using a plastic bristle brush and solvent, clean the interface in the rear of the silencer. See Figure 17. Insure the piston index notches and piston stop-surfaces located on the front end of the interface are free of carbon buildup. The piston stop-surface and index notches are shown colored red in Figure 18.

BAFFLE STACK REMOVAL/ MAINTENANCE

It is recommended users remove and clean the baffles in a Ti-RANT 9MHD silencer after every 750 rounds of dry use or after every 250 rounds if the silencer is used with an artificial environment. See the “Using your Ti- RANT 9M-HD with an Artificial Environment” section for more information on artificial environments.

WARNING! Only perform cleaning and maintenance procedures on silencers that are not mounted to a firearm. Attempting to clean or perform maintenance on a mounted silencer could lead to property damage, personal injury and/or death.

1. If the silencer is mounted to a host firearm, remove it. See “Removing your B45 from a host firearm”.

2. If the A.S.A.P. System is currently installed in the silencer, remove it. See “Disassembling your B45 A.S.A.P. System”.

3. If your silencer is configured as a full-sized model, grasp the silencer around the front module and unscrew and remove the front end cap. See Figure 4.

4. Grasp the silencer around the main tube body and unscrew and remove the front module. See Figure 5.

5. Insert a 5/8” rod of wood, plastic, or steel from the rear of the silencer, through the interface, and up against the rear face of the blast baffle. While holding the silencer tightly in one hand and the dowel in the other hand, apply force to the dowel to push the baffle stack out the front of the tube. See Figure 19.



FIGURE 19

6. Remove the three baffles from the front module. See Figure 20.

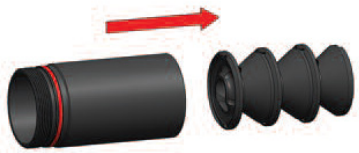


FIGURE 20

CLEANING YOUR BAFFLE STACK, TUBE, AND FRONT MODULE

WARNING! When cleaning the baffles in a B45 silencer, only use a solvent that is not harmful to anodized aluminum, such as acetone, paint thinner, or lacquer thinner. Exposing the anodized aluminum components of a B45 silencer to a solvent that is not compatible with aluminum can weaken the components. Using a B45 silencer with weakened components may lead to property damage, personal injury and/or death.

WARNING! Only use solvents in a well-ventilated area away from open flames. Unsafe use of solvents may lead to property damage, personal injury and/or death.

WARNING! Always wear protective gear, such as eye protection and solvent-resistant gloves when working with any solvent. Unprotected exposure to solvents may lead to property damage, personal injury and/or death.

WARNING! Do not clean any partof a B45 silencer using an ultrasonic cleaner. Ultrasonic cleaners can damage aluminum components. Using a B45 silencer with weakened components may lead to property damage, personal injury and/or death.

1. Clean accumulated fouling from the baffles using a plastic bristle brush and solvent. See Figure 21.

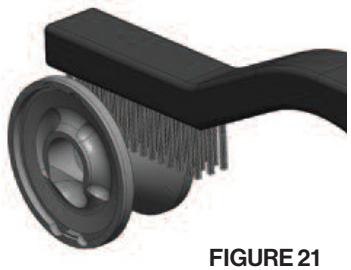


FIGURE 21

2. Use a cotton swab to clean the interior of the front end cap. See Figure 22. Wipe away loosened material with a paper towel or cloth.



FIGURE 22

3. Inspect the O-ring on the outside of the front end cap (shown as red in Figure 22). Replace the O-ring if it appears worn or damaged.

FIGURE 23

4. Scrub the inside of the main tube body using a plastic bristle brush and solvent. See Figure 23. Wipe away loosened material with a paper towel or cloth.



5. Scrub the inside of the front module using a plastic bristle brush and solvent. See Figure 24. Wipe away loosened material with a paper towel or cloth.

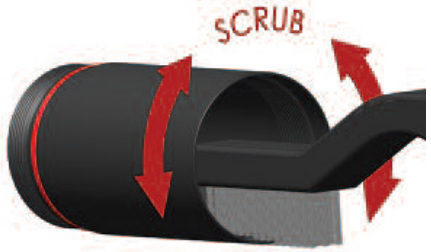


FIGURE 24

6. Inspect the O-ring on the outside of the front module (shown as red in Figure 24). Replace the O-ring if it appears worn or damaged.



FIGURE 25

7. Lubricate the threads on the exterior of the front end cap, front module, and the piston housing interface threads on the rear of the main tube body with anti-seize compound or white lithium grease.



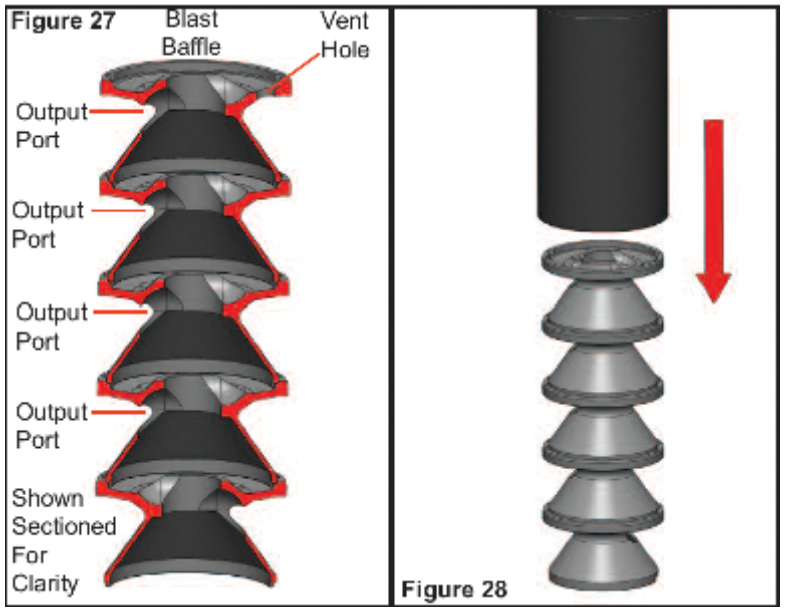
WARNING! All traces of solvent must be allowed to evaporate completely prior to reassembly. Failure to remove all solvent from the silencer prior to use presents a risk of fire or explosion and may lead to property damage, personal injury and/or death.

REASSEMBLING YOUR B45

1. Assemble the baffle stack for the main tube body by placing one of nitrided stainless steel standard baffles cone-side down on a flat, level surface. The standard baffles have no vent hole. See Figure 25.

2. Place a second standard baffle on top of the first and engage the notches on the cone and the tabs on the rear face so that the output ports of the two baffles are 180° opposed. See Figure 26.

3. Add two more standard baffles to the stack so that the output ports are aligned with the second baffle. Complete the main tube baffle stack by placing the stainless steel blast baffle atop the stack, so that the output port of the blast baffle aligns with the output ports on the preceding three baffles. The stainless steel blast baffle can be identified by the vent hole beneath the main projectile aperture. See Figure 27.



4. Slide the main tube body over the assembled stack. See Figure 28.

5. Thread the front module into the main tube body and tighten securely. This will have the effect of capturing the baffles in the main tube body. See Figure 29.

6. Looking in the front of the tube, take note of the location of the output port, which is shown in red for clarity in Figure 30.

Figure 29



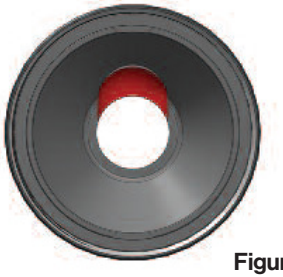


Figure 30

7. Place one of the three aluminum module baffles in the front module so that the tabs on the rear face of the module baffle engage the notchesport, which is shown in red for clarity in Figure 30. on the cone of the front-most stainless steel baffle in the main tube body. Engage the tabs and notches so that the output port on the cone of the aluminum module baffle is in-line with the output port on the adjacent stainless steel baffle in the main tube body. See Figure 31.

8. Add two additional module baffles to the module tube. Engage the tabs and notches so that the output ports on the cones of all three of the aluminum module baffles are in-line.See Figure 32.

Figure 31

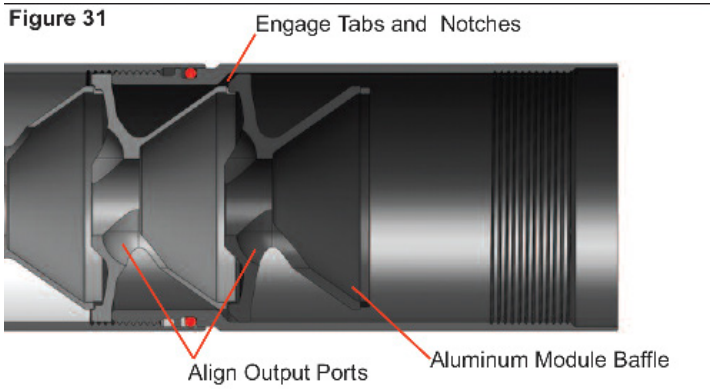
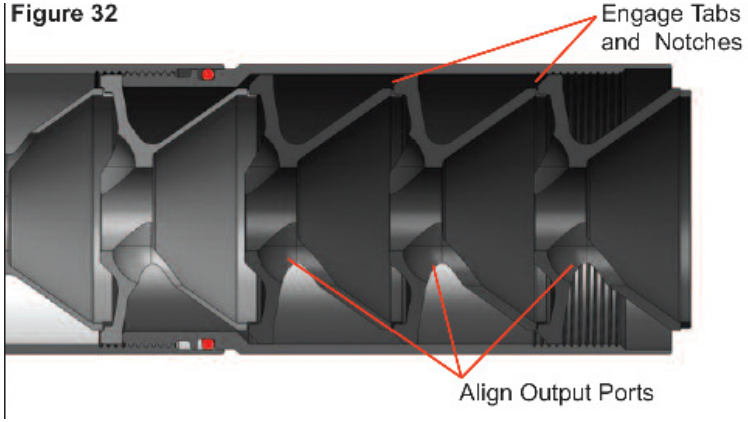


Figure 32



9. Thread the front end cap into the front module and tighten se-curely. See Figure 33.

WARNING! Do not install and use a B45 silencer with an improperly assembled baffle stack. Using a B45 silencer with an improperly assembled baffle stack may lead to property damage, personal injury and/or death.

Figure 33



INSTALLING THE A.S.A.P. SYSTEM

1. Place the driving spring in the bore of the piston housing. See Figure 34.

2. Insert the piston into the piston housing assembly. See Figure 35.

3. Thread the reassembled piston housing assembly into the tube body and tighten securely. See Figure 36.

Figure 34

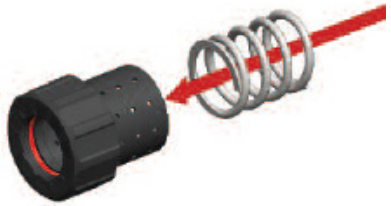


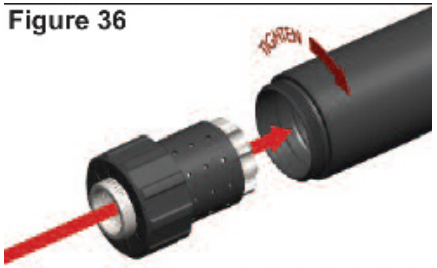
Figure 35



USING YOUR B45 WITH AN ARTIFICIAL ENVIRONMENT

In situations where it is advanta-geous to eliminate the majority of muzzle and ejection port flash and/or sound, the B45 silencer can be used with an inter-nal artificial environment in place. The term, “”artificial environment”” refers to the environment inside the silencer being composed of anything other than dry air. The preferred artificial environment media for the B45 is water. An artificial environment made of 5cc’s of water will positively influence sound performance for approximately 50 shots and will remain in the silencer if unfired for up to 3 days depending on temper-ature and humidity.

Figure 36



WARNING! Only use non-flammable liquids, gels, and oils to create an artificial environment in a B45 silencer. The use of other liquids and/or gels can result in a dangerous situation that can lead to property damage, personal injury and/or death.

WARNING! Using an artificial environment in a B45 silencer will accelerate the buildup of fouling within the A.S.A.P. System, necessitating frequent disassembly and thorough cleaning. Failure to adequately clean the A.S.A.P. System after using a B45 silencer with an artificial environment in place can result in a dangerous situation that can lead to property damage, personal injury and/or death.

1. Always keep the firearm pointed in a safe direction.

2. Render the firearm safe by removing the magazine, completely un-loading the firearm and engaging the safety to the ""SAFE"" position. See the firearm's owner's manual for detailed instructions.

3. Remove the silencer from the host firearm. See "Removing a B45 Silencer" in these instructions.

4. Hold the silencer at a slight angle and pour 5cc's of water into the rear of the silencer through the A.S.A.P. System piston. See Figure 37.

NOTE: The plastic cap that is standard on most commercial bottles of water holds approximately 5cc's.

Figure 37



WARNING! Do not overfill a B45 silencer with more than 5cc's of water when creating an artificial environment. Over-filling a B45 silencer can result in a dangerous situation that can lead to property damage, personal injury and/or death.

5. Rotate the silencer around its long axis to distribute the water within the baffle stack. See Figure 38.



6. The silencer is now ready to reinstall on a host firearm. See Installing your B45 silencer in this manual.

USING YOUR B45 ON FIXED-BARREL HOST FIREARMS

The B45 can be used on host firearms with fixed, non-moving barrels using an AAC Fixed-Barrel Spacer that is sold separately.

NOTE: AAC recommends that users replace the driving spring with a Fixed-Barrel Spacer when using their B45 silencer on host firearms with a fixed, non-moving barrel. Using a Fixed Barrel Spacer in this application will prevent premature fatigue of the driving spring.

O-ring GUIDE

Replace the O-rings in your B45 silencer with high quality Viton replacements if the existing O-rings become worn. Replacement Viton O-rings are available from McMaster-Carr Supply. The chart below identifies the O-ring location in your silencer, the size, and the McMaster-Carr part number (PN) for ordering replacements.

LOCATION SIZE	O-ring	McMASTER PN
PISTON HOUSING	3/4" I.D. X 7/8" O.D.	9464K72
FRONT END CAP	31mm I.D. X 1.5mm	9263K598
FRONT MODULE	31mm I.D. X 1.5mm	9263K598
M13.5 X 1 PISTON	12mm I.D. X 1.5mm	9263K296

NOTES

NOTES

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